

SAFETY DATA SHEET

Asterene HXM TR-571S Polyethylene

Version 1.0

Revision Date 01.08.2025

SECTION 1: Identification of the substance/mixture and of the company/undertaking

Product information

Product Name : Asterene HXM TR-571S Polyethylene
Material : 1116835, 1116834, 1116841, 1116840, 1116839, 1116838,
1116837, 1116836

Use : Manufacture of plastics products

Company : Aster Polymer Solutions Pte. Ltd.
460 Alexandra Road,
mTower #07-01
Singapore 119963

Telephone : +65 6263 5100

Local : See Company Address

Emergency telephone:

Transport:

CHEMTREC 1-800-424-9300 or +1-703-527-3887 (int'l)

China: +86 532-83889090

Mexico CHEMTREC +52 5 8526 9430

South America SOS-Cotec Inside Brazil: 0800 892 0479 (Toll Free) Outside Brazil: +55 21 3958-1449 (Rio De Janeiro), +55 11 4349-1359 (Sao Paulo)

Argentina: +54 11 5983-9431

EUROPE: 1-800-424-9300 (Toll Free) or +1-703-527-3887 (int'l)

Austria: +43 1 3649237, 0800 293702 (Toll Free)

Belgium: +32 2 808 32 37

Bulgaria: +359 32 570 104

Croatia: +385 1 7776 920

Cyprus: 1-800-424-9300 (Toll Free) or +1-703-527-3887 (int'l)

Czech Republic: +420 228 880 039

Denmark: +45 69 91 85 73

Estonia: +372 668 1294

Finland: +358 9 42725036

France: +33 9 75 18 14 07

Germany: 0800 1817059 (Toll Free)

Greece: +30 21 1176 8478

Hungary: +36 1 808 8425

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Iceland: +354 539 0655
Ireland: +353 1 901 4670
Italy: +39 02 4555 7031, 800 789 767 (Toll Free)
Latvia: 1-800-424-9300 (Toll Free) or +1-703-527-3887 (int'l)
Liechtenstein: 1-800-424-9300 (Toll Free) or +1-703-527-3887 (int'l)
Lithuania: +3705 214 0238
Luxembourg: +352 20 20 24 16
Malta: 1-800-424-9300 (Toll Free) or +1-703-527-3887 (int'l)
The Netherlands: +31 85 888 0596
Norway: 1-800-424-9300 (Toll Free) or +1-703-527-3887 (int'l)
Poland: +48 22 398 80 29
Portugal: +351 308 801 773
Romania: +40 376 300 026
Slovakia: +4212 330 579 72
Slovenia: +386 1 888 80 16
Spain: +34-931768545, 900 868 538 (Toll Free)
Sweden: +46 8 525 034 03

MEDICAL APPLICATION CAUTION: Do not use this material in medical applications involving permanent implantation in the human body or permanent contact with internal body fluids or tissues fluids or tissues.

Do not use this material in medical applications involving brief or temporary implantation in the human body or contact with internal body fluids or tissues unless the material has been provided directly from Aster Polymer Solutions Pte. Ltd. or its legal affiliates under an agreement which expressly acknowledges the contemplated use.

Aster Polymer Solutions Pte. Ltd. and its legal affiliates makes no representation, promise, express warranty or implied warranty concerning the suitability of this material for use in implantation in the human body or in contact with internal body fluids or tissues.

SECTION 2: Hazards identification**Classification of the substance or mixture
Globally Harmonized System****GHS-Classification**

Not a dangerous substance according to GHS.

GHS-Labeling

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Not a dangerous substance according to GHS.

SECTION 3: Composition/information on ingredients

Chemical name	CAS-No. / EINECS-No.	Concentration [wt%]
Polyethylene Hexene Copolymer	25213-02-9	99 - 100

Contains no hazardous ingredients according to GHS.

SECTION 4: First aid measures

- General advice : No hazards which require special first aid measures.
- If inhaled : Move to fresh air in case of accidental inhalation of dust or fumes from overheating or combustion. If symptoms persist, call a physician.
If unconscious, place in recovery position and seek medical advice. If symptoms persist, call a physician.
- In case of skin contact : If the molten material gets on skin, quickly cool in water. Seek immediate medical attention. Do not try to peel the solidified material from the skin or use solvents or thinners to dissolve it.
- In case of eye contact : In the case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
Remove contact lenses. Protect unharmed eye. If eye irritation persists, consult a specialist.
- If swallowed : Do not induce vomiting without medical advice.
Keep respiratory tract clear. Do not give milk or alcoholic beverages. Never give anything by mouth to an unconscious person. If symptoms persist, call a physician.

Notes to physician

- Symptoms : No data available.
- Risks : No data available.
- Treatment : No data available.

SECTION 5: Firefighting measures

- Flash point : No data available
- Autoignition temperature : No data available
- Suitable extinguishing media : Water. Water mist. Dry chemical. Carbon dioxide (CO₂). Foam. If possible, water should be applied as a spray from a fogging nozzle since this is a surface burning material. The

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- application of high velocity water will spread the burning surface layer. Avoid the use of straight streams that may create a dust cloud and the risk of a dust explosion. Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
- Specific hazards during fire fighting : Risks of ignition followed by flame propagation or secondary explosions can be caused by the accumulation of dust, e.g. on floors and ledges.
- Special protective equipment for fire-fighters : Use personal protective equipment. Wear self-contained breathing apparatus for firefighting if necessary.
- Further information : This material will burn although it is not easily ignited. Standard procedure for chemical fires. Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
- Fire and explosion protection : Treat as a solid that can burn. Avoid generating dust; fine dust dispersed in air in sufficient concentrations, and in the presence of an ignition source is a potential dust explosion hazard.
- Hazardous decomposition products : Normal combustion forms carbon dioxide, water vapor and may produce carbon monoxide, other hydrocarbons and hydrocarbon oxidation products (ketones, aldehydes, organic acids) depending on temperature and air availability. Incomplete combustion can also produce formaldehyde.

SECTION 6: Accidental release measures

- Personal precautions : Sweep up to prevent slipping hazard. Avoid breathing dust. Avoid dust formation.
- Environmental precautions : Do not contaminate surface water. Prevent product from entering drains. No special environmental precautions required.
- Methods for cleaning up : Clean up promptly by sweeping or vacuum.
- Additional advice : Dust deposits should not be allowed to accumulate on surfaces, as these may form an explosive mixture if they are released into the atmosphere in sufficient concentration. Avoid dispersal of dust in the air (i.e., clearing dust surfaces with compressed air).

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SECTION 7: Handling and storage**Handling**

Advice on safe handling : Use good housekeeping for safe handling of the product. Keep out of water sources and sewers. Spilled pellets may create a slipping hazard.

Electrostatic charge may accumulate and create a hazardous condition when handling this material. To minimize this hazard, bonding and grounding may be necessary, but may not by themselves be sufficient. At elevated temperatures (>350°F, >177°C), polyethylene can release vapors and gases, which are irritating to the mucous membranes of the eyes, mouth, throat, and lungs. These substances may include acetaldehyde, acetone, acetic acid, formic acid, formaldehyde and acrolein. Based on animal data and limited epidemiological evidence, formaldehyde has been listed as a carcinogen. Following all recommendations within this SDS should minimize exposure to thermal processing emissions.

For personal protection see section 8. Smoking, eating and drinking should be prohibited in the application area.

Advice on protection against fire and explosion : Treat as a solid that can burn. Avoid generating dust; fine dust dispersed in air in sufficient concentrations, and in the presence of an ignition source is a potential dust explosion hazard.

Provide appropriate exhaust ventilation at places where dust is formed.

Storage

Requirements for storage areas and containers : Keep in a dry place. Keep in a well-ventilated place.

Electrical installations / working materials must comply with the technological safety standards.

Advice on common storage : Do not store together with oxidizing and self-igniting products. No materials to be especially mentioned.

German storage class : Combustible Solids

Use : Manufacture of plastics products

SECTION 8: Exposure controls/personal protection**Ingredients with workplace control parameters****US**

Components	Basis	Value	Control parameters	Note
Nuisance Dust	OSHA Z-3	TWA	15 mg/m ³	Total dust
	OSHA Z-3	TWA	5 mg/m ³	(respirable dust)

Engineering measures

Engineering measures

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Consider the potential hazards of this material (see Section 2), applicable exposure limits, job activities, and other substances in the work place when designing engineering controls and selecting personal protective equipment. If engineering controls or work practices are not adequate to prevent exposure to harmful levels of this material, the personal protective equipment listed below is recommended. The user should read and understand all instructions and limitations supplied with the equipment since protection is usually provided for a limited time or under certain circumstances. Adequate ventilation to control airborne concentrations below the exposure guidelines/limits. Consider the potential hazards of this material (see Section 2), applicable exposure limits, job activities, and other substances in the work place when designing engineering controls and selecting personal protective equipment. If engineering controls or work practices are not adequate to prevent exposure to harmful levels of this material, the personal protective equipment listed below is recommended. The user should read and understand all instructions and limitations supplied with the equipment since protection is usually provided for a limited time or under certain circumstances.

Personal protective equipment

- Respiratory protection** : No respiratory protection is normally required. If heated material generates vapor or fumes that are not adequately controlled by ventilation, wear an appropriate respirator. Use the following elements for air-purifying respirators: Organic Vapor and Formaldehyde. A positive pressure, air-supplying respirator may be appropriate if there is potential for uncontrolled release, aerosolization, exposure levels are not known, or other circumstances where air-purifying respirators may not provide adequate protection.
- Dust safety masks are recommended when the dust concentration is excessive.
- If ventilation or other engineering controls are not adequate to maintain minimal oxygen content of 19.5% by volume under normal atmospheric pressure, a supplied-air NIOSH approved respirator may be appropriate. A positive pressure, air-supplying respirator may be appropriate if there is potential for uncontrolled release, aerosolization, exposure levels are not known, or other circumstances where air-purifying respirators may not provide adequate protection.
- Hand protection** : The suitability for a specific workplace should be discussed with the producers of the protective gloves. Please observe the instructions regarding permeability and breakthrough time which are provided by the supplier of the gloves. Also take into consideration the specific local conditions under which the product is used, such as the danger of cuts, abrasion, and the contact time. Gloves should be discarded and replaced if there is any indication of degradation or chemical breakthrough.
- Eye protection** : Use of safety glasses with side shields for solid handling is good industrial practice. If this material is heated, wear chemical goggles or safety glasses with side shields or a face shield. If there is potential for dust, use chemical goggles. Eye wash bottle with pure water. Safety glasses.
- Skin and body protection** : At ambient temperatures use of clean and protective clothing is good industrial practice. If the material is heated or molten, wear thermally insulated, heat-resistant gloves that are able to withstand the temperature of the molten product. If this material is heated, wear insulated clothing to prevent skin contact if engineering controls or work practices are not adequate.

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Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the specific work-place.

Hygiene measures : General industrial hygiene practice.

SECTION 9: Physical and chemical properties**Information on basic physical and chemical properties****Appearance**

Form : Pellets
Physical state : solid
Color : Opaque
Odor : Mild to no odor
Odor Threshold : No data available

Safety data

Flash point : No data available

Lower explosion limit : Not applicable

Upper explosion limit : Not applicable

Autoignition temperature : No data available

Thermal decomposition : Low molecular weight hydrocarbons, alcohols, aldehydes, acids and ketones can be formed during thermal processing.

pH : Not applicable

Melting point/ range : 90-140°C (194-284°F)

Freezing point : Not applicable

Initial boiling point and boiling range : Not applicable

Vapor pressure : Not applicable

Relative density : Not applicable

Density : 0.91 - 0.97 g/cm³
Please refer to the Technical Data Sheet (TDS) for more detailed information relating to the nominal physical properties, including density, of this polyethylene resin grade.

Water solubility : negligible

Partition coefficient: n-octanol/water : No data available

Solubility in other solvents : No data available

Viscosity, dynamic : Not applicable

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Viscosity, kinematic	: Not applicable
Relative vapor density	: Not applicable
Evaporation rate	: Not applicable
Conductivity	: No data available

SECTION 10: Stability and reactivity

Reactivity	: This material is considered non-reactive under normal ambient and anticipated storage and handling conditions of temperature and pressure. No decomposition if stored and applied as directed.
Chemical stability	: This material is considered stable under normal ambient and anticipated storage and handling conditions of temperature and pressure. No decomposition if stored and applied as directed.
Possibility of hazardous reactions	
Hazardous reactions	: Further information: Stable under recommended storage conditions., No hazards to be specially mentioned.
Conditions to avoid	: Avoid prolonged storage at elevated temperature. No data available.
Materials to avoid	: Avoid contact with strong oxidizing agents.
Thermal decomposition	: Low molecular weight hydrocarbons, alcohols, aldehydes, acids and ketones can be formed during thermal processing.
Hazardous decomposition products	: Normal combustion forms carbon dioxide, water vapor and may produce carbon monoxide, other hydrocarbons and hydrocarbon oxidation products (ketones, aldehydes, organic acids) depending on temperature and air availability. Incomplete combustion can also produce formaldehyde.
Other data	: No decomposition if stored and applied as directed. No decomposition if stored and applied as directed.

SECTION 11: Toxicological information

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Acute oral toxicity	: Presumed Not Toxic

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Asterene HXM TR-571S Polyethylene**Acute inhalation toxicity** : Presumed Not Toxic**Asterene HXM TR-571S Polyethylene****Acute dermal toxicity** : Presumed Not Toxic**Asterene HXM TR-571S Polyethylene****Skin irritation** : No skin irritation**Asterene HXM TR-571S Polyethylene****Eye irritation** : No eye irritation**Asterene HXM TR-571S Polyethylene****Sensitization** : Did not cause sensitization on laboratory animals.**Asterene HXM TR-571S Polyethylene****Aspiration toxicity** : No data available.**Toxicology Assessment****Asterene HXM TR-571S Polyethylene**

CMR effects : Carcinogenicity:
No adverse effects expected
Mutagenicity:
No adverse effects expected
Reproductive toxicity:
No adverse effects expected

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Further information : This product contains POLYMERIZED OLEFINS. During thermal processing (>350°F, >177°C) polyolefins can release vapors and gases (aldehydes, ketones and organic acids) which are irritating to the mucous membranes of the eyes, mouth, throat, and lungs. Generally these irritant effects are all transitory. However, prolonged exposure to irritating off-gases can lead to pulmonary edema. Formaldehyde (an aldehyde) has been classified as a carcinogen based on animal data and limited epidemiological evidence.

SECTION 12: Ecological information**Ecotoxicity effects****Toxicity to fish** : Not a hazardous substance or mixture.**Biodegradability** : This material is not expected to be readily biodegradable.**Elimination information (persistence and degradability)**

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Bioaccumulation	: Does not bioaccumulate.
Mobility	: The product is insoluble and floats on water.
Results of PBT assessment	: This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.
Additional ecological information	: This material is not expected to be harmful to aquatic organisms., Fish or birds may eat pellets which may obstruct their digestive tracts.
Ecotoxicology Assessment	
Short-term (acute) aquatic hazard	: This product has no known ecotoxicological effects.
Long-term (chronic) aquatic hazard	: This product has no known ecotoxicological effects.

SECTION 13: Disposal considerations

The information in this SDS pertains only to the product as shipped.

Use material for its intended purpose or recycle if possible. This material, if it must be discarded, may meet the criteria of a hazardous waste as defined by US EPA under RCRA (40 CFR 261) or other State and local regulations. Measurement of certain physical properties and analysis for regulated components may be necessary to make a correct determination. If this material is classified as a hazardous waste, federal law requires disposal at a licensed hazardous waste disposal facility.

Contaminated packaging	: Empty containers should be taken to an approved waste handling site for recycling or disposal.
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SECTION 14: Transport information

The shipping descriptions shown here are for bulk shipments only, and may not apply to shipments in non-bulk packages (see regulatory definition).

Consult the appropriate domestic or international mode-specific and quantity-specific Dangerous Goods Regulations for additional shipping description requirements (e.g., technical name or names, etc.) Therefore, the information shown here, may not always agree with the bill of lading shipping description for the material. Flashpoints for the material may vary slightly between the SDS and the bill of lading.

US DOT (UNITED STATES DEPARTMENT OF TRANSPORTATION)

NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION BY THIS AGENCY.

IMO / IMDG (INTERNATIONAL MARITIME DANGEROUS GOODS)

NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION BY THIS AGENCY.

IATA (INTERNATIONAL AIR TRANSPORT ASSOCIATION)

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NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION BY THIS AGENCY.

ADR (AGREEMENT ON DANGEROUS GOODS BY ROAD (EUROPE))

NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION BY THIS AGENCY.

RID (REGULATIONS CONCERNING THE INTERNATIONAL TRANSPORT OF DANGEROUS GOODS (EUROPE))

NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION BY THIS AGENCY.

ADN (EUROPEAN AGREEMENT CONCERNING THE INTERNATIONAL CARRIAGE OF DANGEROUS GOODS BY INLAND WATERWAYS)

NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION BY THIS AGENCY.

Maritime transport in bulk according to IMO instruments

SECTION 15: Regulatory information**Notification status**

Europe REACH	:	On the inventory, or in compliance with the inventory
Switzerland CH INV	:	On the inventory, or in compliance with the inventory
United States of America (USA) TSCA	:	On or in compliance with the active portion of the TSCA inventory
Canada DSL	:	All components of this product are on the Canadian DSL
Other AICS	:	On the inventory, or in compliance with the inventory
New Zealand NZIoC	:	On the inventory, or in compliance with the inventory
Japan ENCS	:	On the inventory, or in compliance with the inventory
Korea KECI	:	A substance(s) in this product was not registered, notified to be registered, or exempted from registration by Aster Polymer Solutions Pte. Ltd. according to K-REACH regulations. Importation or manufacture of this product is still permitted provided the Korean Importer of Record has themselves notified the substance or the exported amount does not exceed the minimum threshold quantity of the non-registered substance(s).
Philippines PICCS	:	On the inventory, or in compliance with the inventory
China IECSC	:	On the inventory, or in compliance with the inventory
Taiwan TCSI	:	On the inventory, or in compliance with the inventory

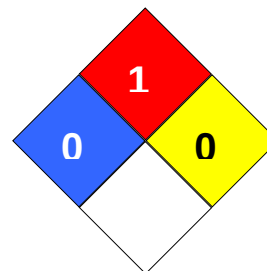
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SECTION 16: Other information

NFPA Classification : Health Hazard: 0
Fire Hazard: 1
Reactivity Hazard: 0

**Further information**

Significant changes since the last version are highlighted in the margin. This version replaces all previous versions.

The information in this SDS pertains only to the product as shipped.

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

Key or legend to abbreviations and acronyms used in the safety data sheet

ACGIH	American Conference of Government Industrial Hygienists	LD50	Lethal Dose 50%
AIRC	Australian Inventory of Industrial Chemicals	LOAEL	Lowest Observed Adverse Effect Level
DSL	Canada, Domestic Substances List	NFPA	National Fire Protection Agency
NDSL	Canada, Non-Domestic Substances List	NIOSH	National Institute for Occupational Safety & Health
CNS	Central Nervous System	NTP	National Toxicology Program
CAS	Chemical Abstract Service	NZIoC	New Zealand Inventory of Chemicals
EC50	Effective Concentration	NOAEL	No Observable Adverse Effect Level
EC50	Effective Concentration 50%	NOEC	No Observed Effect Concentration
EGEST	EOSCA Generic Exposure Scenario Tool	OSHA	Occupational Safety & Health Administration
EOSCA	European Oilfield Specialty Chemicals Association	PEL	Permissible Exposure Limit
EINECS	European Inventory of Existing Chemical Substances	PICCS	Philippines Inventory of Commercial Chemical Substances
MAK	Germany Maximum Concentration Values	PRNT	Presumed Not Toxic
GHS	Globally Harmonized System	RCRA	Resource Conservation Recovery Act
>=	Greater Than or Equal To	STEL	Short-term Exposure Limit
IC50	Inhibition Concentration 50%	SARA	Superfund Amendments and Reauthorization Act.
IARC	International Agency for Research on Cancer	TLV	Threshold Limit Value
IECSC	Inventory of Existing Chemical Substances in China	TWA	Time Weighted Average
ENCS	Japan, Inventory of Existing and New Chemical Substances	TSCA	Toxic Substance Control Act
KECI	Korea, Existing Chemical Inventory	UVCB	Unknown or Variable Composition, Complex Reaction Products, and

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			Biological Materials
<=	Less Than or Equal To	WHMIS	Workplace Hazardous Materials Information System
LC50	Lethal Concentration 50%	ATE	Acute toxicity estimate